



BENOR

B C C A

# BENOR CERTIFICATE

issued on the basis of the provisions of the Implementation Rules for BENOR certification of plastics piping systems for non-pressure underground drainage and sewerage, TRA BB 601, to the company

**Dyka Plastics nv**

Stuifzandstraat 47, Industrieterrein Nolimpark 4004, BE - 3900 Overpelt  
for the production of

**Buried PP manholes and inspection chambers (DN600) in traffic areas and deep underground installations in non-pressure drainage and sewerage systems with a maximum depth of 6m from ground level to the invert of the main chamber (class 2)**

manufactured in the production unit

**Dyka bv**

Postbus 33, NL - 8330 AA Steenwijk,

in accordance with the

**NBN EN 13598-2 "Plastics piping systems for non-pressure underground drainage and sewerage - Unplasticized poly(vinyl chloride) (PVC-U), polypropylene (PP) and polyethylene (PE) - Part 2: Specifications for manholes and inspection chambers in traffic areas and deep underground installations"**

By issuing the certificate, BCCA declares that, on the basis of (I) the initial assessment of the product characteristics by means of testing; (II) the initial evaluation and acceptance of the quality assurance in production; (III) the regular external control of the implementation of the quality assurance processes and the control schemes agreed upon; (IV) regular control tests in a recognised external laboratory, sufficient confidence can be given to the measures taken by the certificate holder for guaranteeing conformity with the prescriptions.

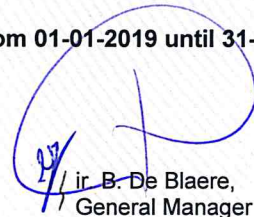
The annex to this certificate gives the data with regard to the certified product. This document is an annex to the certificate and is authenticated by BCCA.

Following the issuing of this certificate and as long as it is maintained valid, BCCA grants the right to use the BENOR mark to the certificate holder. The proof of delivery of a product under the BENOR mark is given by a suitable identification on the product or, if this isn't possible, on the packaging. The use of the BENOR mark does not relieve the certificate holder of his responsibilities with regard to the delivered product.

The validity of this certificate can be checked via [www.bcca.be](http://www.bcca.be).

**N° certificate BB-601-202-13598-2 PP-2-201-33413 | Valid from 01-01-2019 until 31-12-2021**

Issued in Brussels, on 17 January 2019.



ir. B. De Blaere,  
General Manager

The BENOR mark is a registered collective mark, that is the property of the Bureau for Standardisation (NBN). The BENOR certification is a voluntary system that is established on the basis of a consensus between stakeholders and is a response on the request of the user to have sufficient certainty about the aspects with regard to, ex., quality, public security, suitability for use, health and the interests of the end users.

BELGIAN CONSTRUCTION CERTIFICATION ASSOCIATION NPO  
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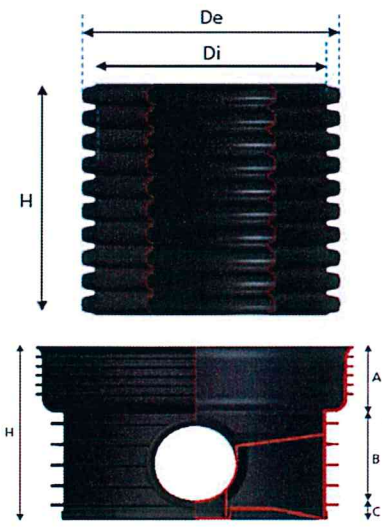
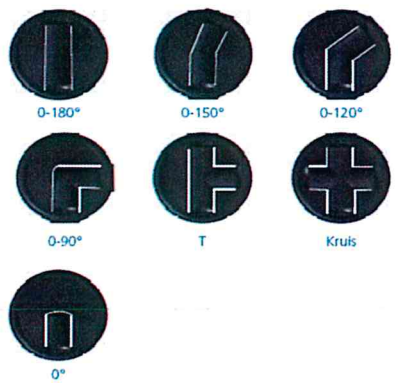


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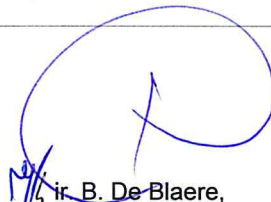
**Annex to the BENOR Certificate**  
BB-601-202-13598-2 PP-2-201-33413

**Buried PP manholes and inspection chambers (DN600) in traffic areas and deep underground installations in non-pressure drainage and sewerage systems with a maximum depth of 6m from ground level to the invert of the main chamber (class 2)**

Version 1 of 17 January 2019

Class	Internal diameter	Technical specifications
2	DN 600	maximum installation depth tolerated of 6 m, measured from the bottom with water table of maximum 5 m
Example type	Bottom flat or profiled	
		
	<p>the connections can be made according to customer specifications. see examples</p> 	
<b>Marking:</b>	<p>Directly during production in the mould or on labels, or a combination of both. As well on the inside as on the outside, of each manhole:            Manufacturer – commercial name - dimensions - standard - BENOR - date – production code, maximum buried depth, level of underground water...</p>	

This annex is valid as long as the BENOR certificate remains valid.  
 Issued in Brussels, on 17 January 2019.

  
 ir. B. De-Blaere,  
 General Manager

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